

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau



(43) International Publication Date
14 October 2004 (14.10.2004)

PCT

(10) International Publication Number
WO 2004/087586 A1

(51) International Patent Classification⁷: **C02F 001/42, 001/52**

(74) Agents: **CARROLL, John, G. et al.; Davies Collison Cave, 1 Nicholson Street, Melbourne, VIC 3000 (AU).**

(21) International Application Number:
PCT/AU2004/000432

(81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(22) International Filing Date: **2 April 2004 (02.04.2004)**

(25) Filing Language: **English**

(26) Publication Language: **English**

(30) Priority Data:
2003901583 4 April 2003 (04.04.2003) AU

(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

(71) Applicant (*for all designated States except US*): **ORICA AUSTRALIA PTY LTD [AU/AU]; 1 Nicholson Street, Melbourne, VIC 3000 (AU).**

(72) Inventors; and

(75) Inventors/Applicants (*for US only*): **SENGUPTA, Arup, K. [US/US]; 3286 Marchant Drive, Bethlehem, PA 18017ania 18017 (US). LI, Ping [CN/US]; 15 Duh Drive, Saucon Village, Bethlehem, PA 18018 (US). MURRAY, Brendan, J. [AU/AU]; 16 Pridham Street, Kensington, VIC 3031 (AU). HARRISON, Stuart, D. [AU/AU]; 21 Mitta Street, Box Hill North, VIC 3129 (AU). VERO, Gregory, M. [AU/AU]; 2 Lynden Street, Camberwell, VIC 3124 (AU).**

Published:

— *with international search report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

WO 2004/087586 A1

(54) Title: PROCESS FOR TREATING CONCENTRATED SALT SOLUTIONS CONTAINING DOC

(57) Abstract: A process for removing DOC (dissolved organic carbon) from a concentrated salt solution containing DOC by contacting the salt solution with a coagulant/flocculant such that the DOC becomes insoluble and removing the insoluble DOC from the salt solution.